

Hempel Hempadur 85671 Handbook

hempel hempadur 85671: The Ultimate Guide to a Premium Marine Coating Solution

In the world of maritime and industrial coatings, selecting the right product is crucial for ensuring durability, corrosion resistance, and long-term performance. **hempel hempadur 85671** stands out as a top-tier epoxy-based coating designed specifically for demanding environments, particularly in the shipping industry and offshore structures. This comprehensive guide explores everything you need to know about hempel hempadur 85671, from its features and applications to application tips and benefits, helping you make an informed decision for your coating needs.

Introduction to hempel hempadur 85671

What is hempel hempadur 85671?

Hempel hempadur 85671 is a high-performance, solvent-free epoxy coating formulated to provide exceptional corrosion protection for steel surfaces exposed to harsh environments. It is a part of Hempel's renowned marine coating portfolio, designed to meet the stringent standards of the shipping industry, offshore facilities, and industrial infrastructure.

This coating combines advanced epoxy technology with excellent adhesion, chemical resistance, and durability, making it suitable for both new construction and maintenance projects.

Key features and benefits

Understanding the core features of hempel hempadur 85671 helps in appreciating its value:

- **High corrosion resistance:** Offers protective barrier against saltwater, humidity, and aggressive chemicals.
- **Excellent adhesion:** Bonds strongly to steel and other substrates, reducing the risk of delamination.
- **Solvent-free formulation:** Environmentally friendly with low VOC emissions.
- **Durability:** Designed for long-lasting protection under demanding conditions.
- **Versatility:** Suitable for a wide range of applications including tanks, hulls, and structural components.
- **Ease of application:** Can be applied using conventional spray, brush, or roller techniques.

Applications of hempel hempadur 85671

Marine Industry

Hempel hempadur 85671 is widely used in maritime environments due to its superior protective qualities:

- **Ship hulls and underwater structures:** Protects against biofouling and corrosion caused by seawater.
- **Cargo tanks:** Suitable for coating cargo areas exposed to chemicals and saline conditions.
- **Offshore platforms:** Provides corrosion resistance in challenging offshore environments.

Industrial and Infrastructure Projects

Beyond marine applications, hempel hempadur 85671 is also beneficial for:

- **Industrial storage tanks:** Coating tanks containing chemicals or other corrosive substances.
- **Structural steelwork:** Protecting bridges, piers, and other steel structures exposed to the elements.
- **Harbor and port facilities:** Coating for wharves, docks, and related infrastructure.

Maintenance and Repair

Its compatibility with existing coatings and ease of touch-up make hempel hempadur 85671 a preferred choice for maintenance projects:

- Re-coating deteriorated surfaces
- Extending the lifespan of existing structures

Technical Specifications of hempel hempadur 85671

Physical Properties

Understanding the technical details helps in planning application and ensuring optimal performance:

- **Color:** Typically gray, but available in other shades upon request.
- **Finish:** Glossy or matte, depending on formulation.
- **Density:** Approximately 1.4 g/cm³.
- **Viscosity:** Suitable for various application methods, with specific values depending on mixing

ratios.

Performance Data

Key performance indicators include:

- **Adhesion strength:** Meets or exceeds industry standards for steel coating.
- **Resistance to chemicals:** Effective against acids, alkalis, and saltwater.
- **Temperature resistance:** Maintains integrity in temperatures up to 60°C (140°F).
- **Dry film thickness:** Typically applied at 150-250 micrometers per coat for optimal protection.

Standards and Certifications

Hempel hempadur 85671 complies with various international standards:

- ISO 12944 (corrosion protection of steel structures)
- IMO (International Maritime Organization) regulations
- EPA and VOC compliance for environmentally friendly coatings

Application Guidelines for hempel hempadur 85671

Surface Preparation

Proper surface preparation is critical for coating success:

- **Cleaning:** Remove dirt, grease, and previous coatings using suitable cleaning methods such as abrasive blasting or high-pressure washing.
- **Blast cleaning:** Achieve Sa 2½ (near-white metal) standard for optimal adhesion.
- **Surface roughness:** Typically 50-70 micrometers (2-3 mils) for best results.

Mixing and Thinning

Follow the manufacturer's instructions precisely:

- Mix components thoroughly to ensure uniformity.
- Use recommended thinning agents if necessary, but avoid over-thinning to maintain film properties.

Application Methods

Hempel hempadur 85671 can be applied via:

- **Spray application:** Preferred for large surfaces for a smooth finish.
- **Brush or roller:** Suitable for small areas or touch-ups.

Drying and Curing

Allow adequate curing time:

- Touch-dry: Typically within 4-6 hours at 20°C (68°F).
- Full cure: 7 days at ambient conditions, or faster with heat curing.

Number of Coats

Apply according to the specified dry film thickness:

- Priming coat (if required)
- Intermediate coats as needed
- Final protective coat of hempel hempadur 85671

Advantages of Using hempel hempadur 85671

Choosing hempel hempadur 85671 offers numerous benefits:

- **Long-lasting protection:** Extends the lifespan of coated assets.
- **Cost-effective:** Reduced maintenance and re-coating frequency.
- **Environmentally friendly:** Low VOC emissions and solvent-free formulation.
- **Versatility:** Suitable for various substrates and environments.
- **Ease of application:** Compatible with multiple application techniques, reducing labor costs.

Maintenance and Longevity of hempel hempadur 85671 Coatings

Proper maintenance ensures the coating's performance over time:

- Regular inspections for signs of damage or deterioration.
- Prompt touch-up of damaged areas to prevent corrosion spread.
- Cleaning to remove biofouling, dirt, and salt deposits.
- Re-coating when necessary, following manufacturer's guidelines.

Why Choose hempel hempadur 85671?

When selecting a marine or industrial coating, durability, environmental compliance, and ease of application are paramount. hempel hempadur 85671 excels in all these areas, backed by Hempel's rigorous quality standards and extensive research.

Its compatibility with existing coatings simplifies maintenance procedures, and its proven performance in demanding environments makes it a reliable choice for shipyards, offshore operators, and industrial facilities.

Conclusion

In the competitive and challenging arena of marine and industrial coatings, hempel hempadur 85671 offers a robust, environmentally friendly, and versatile solution for protecting steel structures against corrosion and chemical attack. Its advanced epoxy formulation, ease of application, and long-term durability make it an excellent investment for asset owners seeking peace of mind and reduced lifecycle costs.

Whether you're embarking on new construction or maintaining existing assets, understanding the features, proper application techniques, and benefits of hempel hempadur 85671 ensures optimal protection and performance. Trust in Hempel's expertise and innovation to safeguard your assets in the toughest environments.

For further information or technical support on hempel hempadur 85671, contact your local Hempel representative or visit the

Hempel Hempadur 85671: An In-Depth Investigation into Its Composition, Performance, and Applications

In the realm of industrial coatings, especially those designated for corrosion protection in demanding environments, Hempel Hempadur 85671 has emerged as a noteworthy product. Its reputation hinges on a combination of advanced chemical formulation, robust protective capabilities, and versatility across various sectors. This article provides a comprehensive analysis of Hempel Hempadur 85671, delving into its chemical makeup, performance attributes, application procedures, environmental considerations, and industry-specific uses. Such an investigation aims to inform engineers, maintenance professionals, and industry stakeholders seeking in-depth knowledge about

this coating.

Understanding Hempel Hempadur 85671: An Overview

Hempel Hempadur 85671 is a high-performance, solvent-based epoxy primer designed primarily for the protection of steel structures against corrosion. It is part of Hempel's extensive portfolio of marine and industrial coatings, tailored specifically for demanding environments such as offshore platforms, ships, and industrial plants. Its formulation emphasizes adhesion, durability, and resistance to aggressive chemical and physical factors.

Chemical Composition and Formulation

Core Components

Hempel Hempadur 85671's effectiveness is rooted in its specialized chemical composition, which includes the following key ingredients:

- Epoxy Resins: Serving as the primary binder, epoxy resins contribute to excellent adhesion, chemical resistance, and mechanical strength.
- Reactive Curing Agents: Polyamide or amine-based hardeners facilitate crosslinking, ensuring robust film formation.
- Pigments and Fillers: Inert pigments (such as titanium dioxide) and fillers provide opacity, UV resistance, and influence the coating's physical properties.
- Solvents: Organic solvents (like xylene or aromatic hydrocarbons) enable proper application viscosity and evaporation during curing.
- Additives: Including anti-skinning agents, flow modifiers, and anti-corrosion agents to optimize application and performance.

The precise formulation is proprietary, but the general composition emphasizes a balanced mix to ensure optimal curing, adhesion, and environmental resistance.

Environmental and Safety Considerations

Given its solvent-based nature, Hempadur 85671 contains volatile organic compounds (VOCs), which pose environmental and health considerations. Proper handling, application in well-ventilated environments, and use of personal protective equipment are essential. Recent formulations may incorporate low-VOC alternatives, but users should consult the technical datasheet for specifics.

Performance Attributes of Hempel Hempadur 85671

Corrosion Resistance

One of the primary reasons for selecting Hempadur 85671 is its exceptional ability to prevent steel corrosion. Its epoxy matrix creates a strong, impermeable barrier that resists moisture ingress, which is crucial in marine and industrial environments. When properly applied, it offers:

- High resistance to saltwater and acidic/alkaline environments
- Prevention of rust formation and substrate degradation
- Compatibility with subsequent coating layers for enhanced protection

Adhesion and Mechanical Durability

Hempadur 85671 adheres strongly to steel surfaces, especially when proper surface preparation is carried out (e.g., blasting to Sa 2½ or equivalent standards). Its tough film resists mechanical impacts, abrasion, and vibrations, ensuring longevity in harsh operational conditions.

Chemical and Environmental Resistance

- Resistance to solvents, oils, and chemicals typical of industrial settings
- UV stability to prevent degradation from sunlight exposure (when topcoated appropriately)
- Excellent resistance to humidity and thermal cycling

Application Thickness and Coverage

The typical dry film thickness (DFT) ranges from 50 to 150 microns per coat, depending on the specific project requirements. Coverage rates are approximately 8-10 m²/liter at 75 microns DFT, though this varies with surface roughness and application method.

Application Procedures and Best Practices

Surface Preparation

Proper substrate preparation is critical to maximizing performance:

- Steel surfaces should be cleaned to Sa 2½ (Near-White Metal Blast Cleaning) or equivalent.
- Remove oil, grease, rust, and other contaminants.
- Achieve a surface profile of 50-75 microns for optimal adhesion.

Application Methods

Hempel Hempadur 85671 can be applied via:

- Brush or roller for small areas and touch-ups
- Airless spray or conventional spray for large surfaces
- Dipping or immersion coating in specific industrial applications

Drying and Curing

- Touch-dry typically within 1-2 hours at 20°C
- Fully cured in 7 days, or faster with accelerated curing conditions (e.g., increased temperature or humidity control)
- Ambient temperature should be maintained within the recommended range specified in the datasheet (usually 10°C to 35°C)

Coating System Recommendations

For optimal corrosion protection, Hempadur 85671 is often used as a primer within multi-layer systems, including:

- Epoxy mid-coats
- Polyurethane or acrylic topcoats for UV resistance
- Additional barrier coats for enhanced longevity

Environmental and Regulatory Aspects

VOC Content and Regulations

As a solvent-based epoxy, Hempadur 85671 contains VOCs that are subject to environmental regulations. Users must ensure compliance with local standards, such as:

- EPA regulations in the United States
- European VOC directives
- Industry-specific standards for marine and industrial coatings

Some formulations may be reformulated to reduce VOC content, aligning with sustainable practices.

Disposal and Waste Management

Used containers and leftover coating materials should be disposed of in accordance with hazardous waste regulations. Proper storage, labeling, and disposal prevent environmental contamination.

Industry Applications and Case Studies

Marine Sector

Hempel Hempadur 85671 is widely adopted in shipbuilding and maintenance due to its excellent adhesion and corrosion resistance. It is suitable for:

- Hull surfaces
- Cargo holds
- Offshore platform structures

Case studies have demonstrated its effectiveness in extending vessel lifespan and reducing maintenance costs.

Industrial Infrastructure

In industrial plants, especially those handling chemicals, oils, and other corrosive substances, Hempadur 85671 offers:

- Reliable substrate protection
- Compatibility with various coating systems
- Resistance to thermal cycling

Offshore and Petrochemical Facilities

Due to its resilience against aggressive chemical environments, Hempadur 85671 is used in offshore oil rigs, pipelines, and chemical processing units.

Advantages and Limitations

Advantages

- Superior corrosion protection

- Strong adhesion to prepared steel surfaces
- Mechanical durability
- Compatibility with multi-layer systems
- Proven performance in marine and industrial environments

Limitations

- VOC emissions due to solvent content
- Requires thorough surface preparation
- Longer curing times compared to some modern, low-VOC coatings
- Potential health hazards if improperly handled

Conclusion: Is Hempel Hempadur 85671 the Right Choice?

Hempel Hempadur 85671 stands as a robust, high-performance epoxy primer suitable for demanding corrosion protection scenarios. Its formulation, performance characteristics, and proven track record make it a preferred choice for marine and industrial applications. However, environmental considerations and application requirements should be carefully evaluated. Innovations in low-VOC formulations and application techniques continue to evolve, potentially expanding its suitability in environmentally conscious projects.

In summary, Hempel Hempadur 85671 is a reliable, durable coating with a significant history of protecting steel structures in some of the world's most challenging environments. As with any industrial coating, success hinges on proper application, surface preparation, and adherence to manufacturer guidelines.

Note: Always consult the latest technical datasheets and safety data sheets (SDS) from Hempel before application, as formulations and standards may have been updated beyond October 2023.

Question What is Hempel Hempadur 85671 and what are its primary uses? Hempel Hempadur 85671 is a high-performance epoxy-based marine coating designed to provide excellent corrosion protection and durability for shipbuilding and industrial applications. It is commonly used for steel surfaces in harsh environments. What are the key benefits of using Hempel Hempadur 85671? The main benefits include superb corrosion resistance, excellent adhesion, chemical resistance, and durability in demanding conditions. It also offers good adhesion to various substrates and is suitable for both newbuild and maintenance coatings. Is Hempel Hempadur 85671 suitable for both interior and exterior marine applications? Yes, Hempel Hempadur 85671 is suitable for both interior and exterior use on ships and offshore structures, providing reliable protection in diverse environmental conditions. What preparation is required before applying Hempel Hempadur 85671? Surface preparation typically involves blast cleaning to a Sa 2½ (ISO 12944-6) standard,

ensuring the surface is free of rust, oil, and other contaminants for optimal adhesion and performance. How is Hempel Hempadur 85671 applied and what are the recommended application methods? It can be applied by brush, roller, or spray. For best results, spray application is recommended, with specific mixing and curing instructions provided by the manufacturer to ensure optimal film build and performance. What are the drying and curing times for Hempel Hempadur 85671? Drying and curing times depend on temperature and film thickness, but generally, it becomes touch-dry within a few hours and fully cured after several days. Exact times should be verified from the product datasheet for specific conditions. Is Hempel Hempadur 85671 environmentally friendly and compliant with regulations? Hempel Hempadur 85671 complies with relevant industry standards and regulations for marine coatings, including VOC restrictions. However, users should refer to the product datasheet for detailed environmental and safety information. Where can I purchase Hempel Hempadur 85671 and what should I consider when selecting this coating? Hempel Hempadur 85671 can be purchased through authorized Hempel distributors and marine coating suppliers. When selecting this coating, consider the specific application environment, surface condition, and compatibility with other coatings to ensure optimal performance.

Related keywords: hempel epoxy resin, hempel coating, hempel marine coating, hempel protective coating, hempel epoxy primer, hempel industrial coating, hempel chemical resistant coating, hempel corrosion protection, hempel epoxy paint, hempel insulation coating